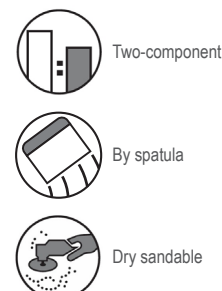
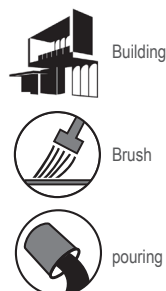


3549 CANOVA TRASPARENTE

LIQUID TRANSPARENT EPOXY MASTIC



Description and Use

Two-component mastic with high adhesion and good resistance to atmospheric agents. Especially suitable for outdoor work on granite, marble and stone.

Substrate preparation

Surfaces to be treated must be dry, clean, dust free, without grease or wax traces.

Application

Application method:

- brush
- by spatula
- pouring

Product preparation:

stir thoroughly the two components, according to the recommended ratio; catalyse limited quantities of product, in order to avoid a quick reaction ("mass effect").

	By weight
PRODUCT 3549 CANOVA TRASPARENTE A	100
HARDENER 4549 CANOVA TRASPARENTE B	50

It is suggested 200-250 gr for each catalysis.

The complete hardening and the maximum chemical resistance will be reached after 7 days.

Storage life

If stored in a cool, dry place, away from sources of heat and sheltered from sunlight, in its sealed original packaging, the product has a shelf life in months specified in the table of products with expiry date. Check the product's shelf life by referring to the production batch number shown on the packaging. The batch number is made of eight numeric characters in which the first four digits identify the year and month of production. Once the product has expired, it must be disposed of in accordance with the current legislation.

Table of products with expiry date		
Product name	Code	Expiry date in months
CANOVA TRASPARENTE A	3549	24
CANOVA TRASPARENTE B	4549	12

Technical features

Colour	transparent
Type of product	two component
Hardener	CANOVA TRASPARENTE B cod. 4549
Binder	epoxy-polyamine
Specific gravity comp. A	1.16 kg/l ($\pm$ 0.02)
Specific gravity comp. B	1.03 kg/l ($\pm$ 0.02)
Curing ratio	2:1 weight of A /weight of B
Gel time	25-35 minutes
Sandable	after 8-10 hours
The data are measured at a temperature of 20°C and 65% R.H.	

Warnings

- For professional use only.
- Use outside the scope of the UNI EN 12004 standard.
- Always read the safety datasheet before use.
- Solvents or thinners used for cleaning tools, as well as any product residues, must not be released into the environment or poured down domestic drains. The recipient/product/thinner or cleaning solvent must be disposed of in accordance with national regulations.
- It is recommended to acquire all the material required to finish the work of the same batch.
- The information provided on this technical datasheet is based on our technical and practical knowledge and experience. The technical data refer to the average characteristics of the basic product and are determined under controlled laboratory conditions. The variability of the raw materials available on the market can lead to slight deviations in the declared values. It is therefore necessary for the purchaser/user to personally verify, before application, the suitability of the product for the intended use, in particular when different batch numbers of the same material are used in the same work/site.

It is recommended not to use when the temperature is below + 10°C (50°F) or the relative humidity exceeds 80%, because the reaction becomes too slow.

The above mentioned data are meant to facilitate our customers in the use of our products. IMPA is not responsible for applications of products carried out beyond its direct control. For further technical information about specific systems and/or special applications, please contact our TECHNICAL SERVICE at assistenza.technica@impa.it.